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Number:

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**TDS041**

**SUBJECT: OIL SPECIFICATIONS**

**ENVIRONMENTAL & QUALITY MANUAL**  
*(in accordance with ISO 9001 & 14001)*

## DRAWING OIL 22 AND 42

### Description and Characteristics

Viscol Draw 22 and 42 are oils fortified with Extreme pressure additives and lubricity additives to enhance their performance. Viscol Draw 22 is intended for use in light steel bar drawing and pressing applications. Whilst Viscol Draw 42 can be used for the same application it is normally used for heavier drawing applications in areas where temperatures can be fairly high.

### Physical Characteristics

VISCODRAW	DRAW 22	DRAW 42
Viscosity at 40°C	24cST	104cST

Experienced personnel from our Technical Division are available for discussion on all aspects. Recommendations are given in good faith but without warranty. It is the user's responsibility to determine the suitability for his/her own use.

Page: 1/1	Date: 15/12/2011	Supercedes: Rev 01	
SOP ref: Rev 02	Compiled by: Alex Hime	Checked by:	Authorised by: